

SPLIT

Date: Thursday, 11/01/2007 2:30:28 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BALL STUD	
Job Number	: 30210		Part Number	: D35547	
Estimate Number	: 12583		Drawing Number	: D3554 REV A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 11/01/2007 S.O. No. : N/A		Drawing Revision	: A	
Prsh Rev.	: NC		Material	: N/A	
First Issue	: 09/01/2007 Type : PURCHASED PARTS		Due Date	: 16/01/2007 Qty: 200 Um: Each	
Previous Run					
Written By					
Checked & Approved By					
Comment	: Est Rev:A New Issue 06-11-13 EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		 Comment: Issue P/O: 2857 Purchase Part Number: BS104 Supplier: LS Technologies Certificate of conformity is required
2.0	BS104	BALL STUD
		 Comment: Qty.: 1.0000 Each(s)/Unit Total: 200.0000 Each(s) BALL STUD
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached
4.0	QC6	DIMENSIONAL CHECK
		 Comment: DIMENSIONAL CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: S1448



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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BALL STUD

Job Number: 30210

Part Number: D35547

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(200)

Comment: FINAL INSPECTION/W/O RELEASE

11/01/2007

Job Completion



11/01/26



LS Technologies Canada Inc.

Box 25032
Saskatoon, SK
S7K 8B7

Packing Slip

Date	Packing Slip #
1/17/2007	3409

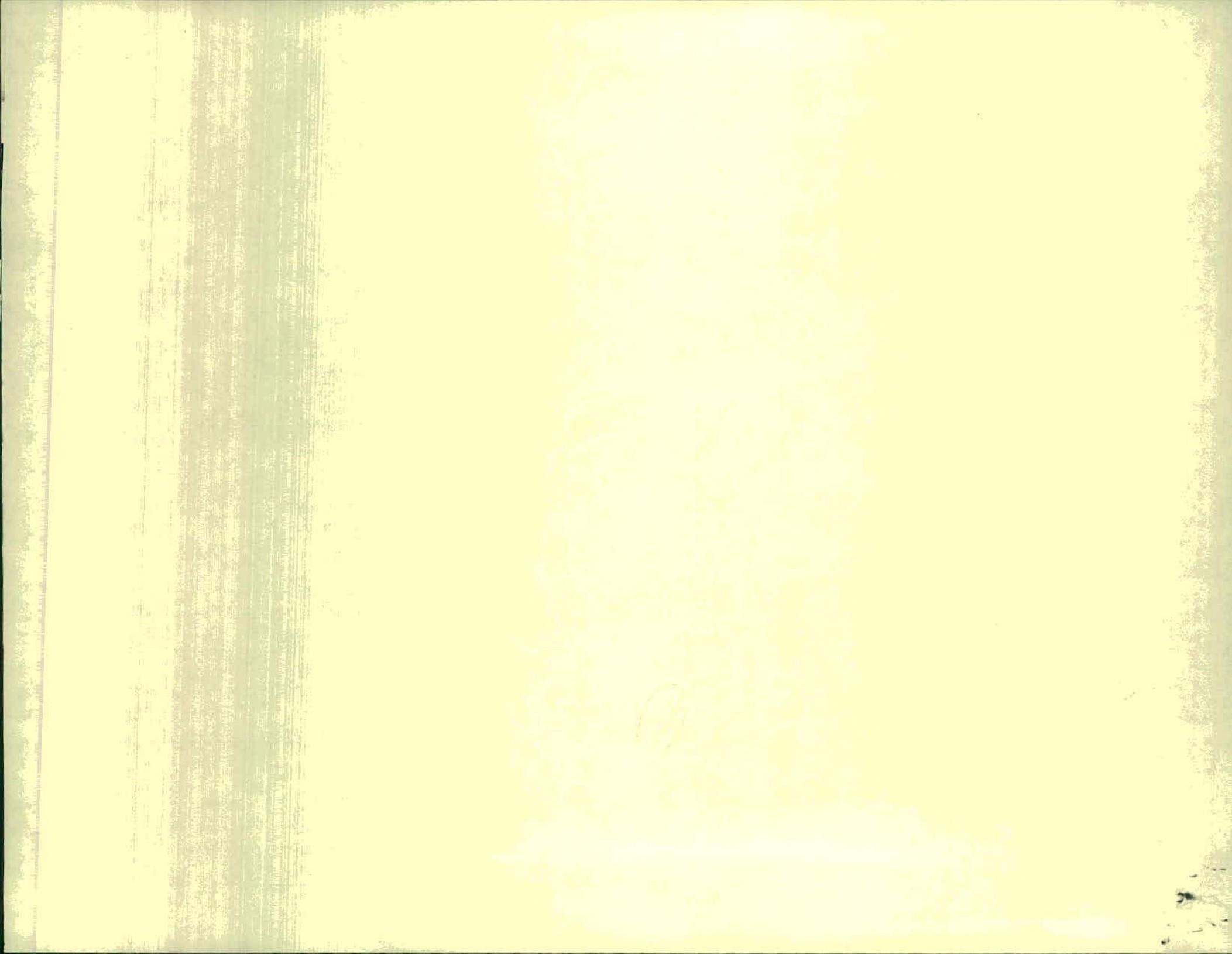
Name / Address
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

Ship To
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

P.O. No.	Rep	Ship Date	Ship Via
PO00002857	N	1/17/2007	Purolator

Qty	Description
100	BS104 .39 DIA BALL STUD ZINC PLATED 5/16-18 THREAD .75 LENGTH - Already Shipped.
100	BS104 .39 DIA BALL STUD ZINC PLATED 5/16-18 THREAD .75 LENGTH (Back order - Shipped on January 23rd, 2007)

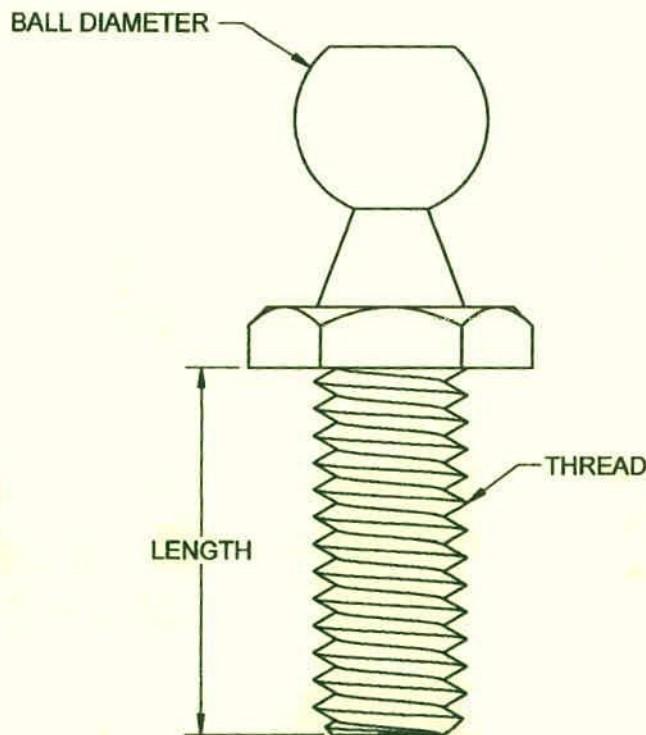
Please remit to above address. Thank you for the business.



DART

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED CE	APPROVED MM	DRAWING NO. D3554	REV. A	SHEET 1 OF 1
DATE 06.08.28		TITLE BALL STUD	SCALE NTS	
REV A	DATE 06.08.28	DESCRIPTION NEW ISSUE		

SPECIFICATION CONTROL DRAWING

REFERENCE ONLY**D3554-X BALL STUD****RELEASED**
06.08.13

DART P/N	MATERIAL	BALL DIA	THREAD	LENGTH	POSSIBLE SUPPLIER
D3554-1	304 SS	10 mm	5/16-18 UNC	0.75"	McMASTER-CARR, P/N 9512K98
D3554-3	STEEL	10 mm	5/16-18 UNC	0.5"	McMASTER-CARR, P/N 9512K73
D3554-5	316 SS	10 mm	5/16-18 UNC	0.75"	McMASTER-CARR, P/N 9512K88
D3554-7	STEEL ZINC PLATED	10 mm	5/16-18 UNC	0.75"	LS TECHNOLOGIES, P/N BS104
D3554-9	STEEL ZINC PLATED	10 mm	5/16-18 UNC	1"	LS TECHNOLOGIES, P/N BS106

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